

QUICK-CHANGE COOLANT-THROUGH TAP HOLDERS



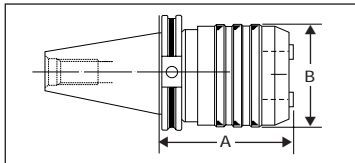
Uses *STANDARD TAP ADAPTERS* for oilhole taps in blind hole applications.



Uses *EXTERNAL COOLANT FLOW ADAPTERS* for standard taps in blind and through-hole applications.

- For use on machines with coolant through the spindle
- Rigid system for synchronous feed tapping
- Improves chip removal and prolongs tool life

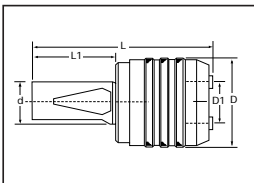
TAPER SHANKS



Part No.	Description	A	B
CTK4001	CAT40 / MRK#1	2.95	1.42
CTK4002	CAT40 / MRK#2	3.55	2.05
CTK5001	CAT50 / MRK#2	2.95	1.42
CTK5002	CAT50 / MRK#3	3.55	2.05
BTK4001	BT40 / MRK#1	2.63	1.42
BTK4002	BT40 / MRK#2	3.23	2.05
BTK5001	BT50 / MRK#2	4.05	2.05
BTK5002	BT50 / MRK#3	5.37	3.57

STRAIGHT-SHANK

Part No.	Description	d	D	D1	L	L1
MRK10001	MRK#1 / 1"	1.00	1.42	0.75	3.58	2.01
MRK10002	MRK#2 / 1"	1.00	2.05	1.22	4.17	2.01



EXTERNAL COOLANT FLOW TAP ADAPTERS

Hand Tap Size	Tap Shank Dia.	Part No. CWEK 1	Part No. CWEK 2
0-6	0.141	107006K	207006
8	0.168	107008K	207008
10	0.194	107010K	207010
12	0.220	107012K	207012
1/4	0.255	107125	207125
5/16	0.318	107312	207312
3/8	0.381	107375	207375
7/16	0.323	107437	207437
1/2	0.367	107500	207500
9/16	0.429	107562	207562
5/8	0.480		207625
11/16	0.542		207687
3/4	0.590		207750
13/16	0.652		207812
7/8	0.697		207875

Pipe Tap Size	Tap Shank Dia.	Part No. CWEK 1	Part No. CWEK 2
1/8 - SS	0.313	175062	275062
1/8 - LS	0.437	175063	275063
1/4	0.562		275125
3/8	0.700		275375
1/2	0.687		275500

NOTE: For standard adapters, see page 4.